



HEMI Letters Set ONLY for Engine Shroud Trim Kit

Polished 8pc

2011-2015



## AMERICAN CAR CRAFT INSTRUCTIONS

### 2005-2015 HEMI Letters Stainless Steel 8pc

Part #333007 Patent Pending



#### ITEMS INCLUDED:

2-HEMI Letters (4 Letters per Side)  
1-Tube of Adhesive Promoter

#### ITEMS NEEDED:

Isopropyl alcohol

1. The first thing that must be done in order to install your new letters is to prep the surface area of the engine shroud factory letters. **THIS IS A VERY IMPORTANT STEP! PLEASE FOLLOW CLOSELY!** Scrub these areas firmly first with soap and water let dry, then with household isopropyl alcohol, let dry and be sure to remove all flash residues from the surface. This composite plastic is stain resistant from the factory and is difficult to bond to, so be sure to scrub these areas very well. Once completely scrubbed, swipe the factory letters once with the adhesive promoter (provided). **REPEAT** this same process for the opposite side.
2. Place the stainless steel letters into place and make note of their position. Be sure that you will be installing the letters in the center of the factory letters, before you remove the red liner. Once you are satisfied with where you will be placing your letters remove the red liner and reposition the letters and press firmly to set.

**If you have used any products to make your engine cover "shine" you will need to make an extra effort in cleaning and preparing the surface for installation.**

**Returns are allowed only for parts with manufacturing defects. Installation errors are not manufacturing defects and parts can not be returned due to improper installation.**

**Note:** Care must be taken when cleaning your letters. It is a good idea to lightly dust your letters with a clean soft cloth first in order to prevent any particles from scratching it. Then wipe (using a new clean soft cloth) with a good quality streak free glass cleaner.

**Thank you and enjoy your purchase!**

**If any questions occur during installation please contact**

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# **AMERICAN CAR CRAFT INSTRUCTIONS**

## **How To Use Your 3M Adhesive Promoter Tube**

1. Hold the tube with your thumb and forefinger as shown.



2. Apply pressure with your thumb until you hear a “pop” sound.



3. Shake the tube back and forth a couple times to get the promoter to flow through the felt tip.
4. Apply to product mounting surface as instructed in the product instructions.

**If you need further instruction, below is a link to a video on our YouTube channel.  
Type it into your browser exactly as it is below.**

**<https://youtu.be/vhXVOhBrfN8>**