



Plenum Cover Perforated Illuminated LED works  
only w/ACC Replacement Fuel Rail Covers  
2009-2015



## **AMERICAN CAR CRAFT INSTRUCTIONS**

### **2011-13 Charger & 300 5.7L HEMI Illuminated Plenum Cover**

### **Part# 333020**



#### **PARTS INCLUDED:**

- 1-Illuminated plenum cover
- 8- 3/4" attachment cookies attached
- 1- Packet of adhesive promoter
- 1-5amp fuse holder

This accessory will only work with the ACC Part #333013 5.7L HEMI Fuel Rail Covers installed prior to this Plenum Cover.

**PROTECTIVE LINER INFORMATION:** Your new accessories will come to you with a protective surface liner. Leave this liner in place until the installation is complete to prevent finger prints and/or possible scratches during installation.

1. You will notice that the new cover has four small Velcro attachment cookies attached to the underside flat rails on both sides. Remove the (8) halves from the cover and set the new cover directly to the installed fuel rail covers.
2. At this point you will need to tweak the shape of the plenum cover so that the rear end aligns with the top edge of the fuel rail covers and the front end sits as low as possible to the throttle body. This is very important in order to maintain adequate clearance between the new plenum cover and hood liner. Ideally it

should rest directly on top of the throttle body. This can be achieved by simply forming the cover by hand until it rests in place in this way.

3. Once you have tweaked the shape like this, mark the angle of the plenum covers position to the fuel rail covers using a length of masking tape. Also mark each of the (8) locations of the Velcro attachment cookies attached to the plenum cover to the tape.
4. Then remove the cover and swipe the fuel rails with the adhesive promoter at the (8) locations.
5. Then set the (8) Velcro cookie half's removed earlier and set them beneath the tape line in the positions marked.
6. Then remove the protective liner and set the plenum into position.
7. Wire your lighting to finish the installation!



**Thank you and enjoy your purchase!**

**If any questions occur during installation please contact  
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